# CHAMELEON HEAT TRANSFER VINYL INSTRUCTION

### Introduction

Heat transfer vinyl, generally abbreviated as HTV, refers to designs transferred to different fabrics/materials through heat and pressure. It's made of PET + PU/PVC + hot glue, a heat-activated adhesive backing. Great for personalized shirts, pillows, pillowcases, canvas bags, caps and hats, hoodies, jerseys, etc.

### Instructions

- 1.Mirror design on the computer.
- 2.Cut the design by a cutter with appropriate parameters.
- 3.Use the weeding tools to remove the scraps.
- 4. Heat press or iron on the design.
- 5. Peel off the clear carrier sheet after cooling.

6.Finish.

# **Ouick Reference Chart**

Cutting				
Cutter	Cricut	Silhoutte Cameo 3	Silhoutte Cameo 4	
Setting	Iron On (Blade: Standard Pressure: Default)	Heat Transfer, Smooth (Blade: 1 Force: 8 Speed: 5 Passes: 2)	Heat Transfer, Smooth (Blade: 3 Force: 8 Speed: 5 Passes: 2)	

#### NOTE:

- 1. Settings may vary based on blade condition and the age of the machine.
- 2.Please confirm the blade is sharp enough.
- 3. Please confirm there is no scrap on the blade.

(This chart refers to the product's most suitable parameters for some third-party machines.)

Heating			
Heater	Home Iron	Heat Press	
Setting	Wool~Cotton, 10s~15s	295°F~310°F / 145°C~155°C , Mid-pressure(5~8kg),10s~15s	

### NOTE:

- 1. Pre-iron the garment for 10~15 seconds to remove any moisture and wrinkles
- 2.Do not iron directly on transfer but with a piece of teflon sheet.
- 3.Please do not use steam ironing.
- 4.Wait 1~2 minutes, and peel off the clear carrier sheet after cooling.
- 5. If areas of the design lift after application, apply the cover sheet and repress for 10-15 seconds.
- 6.If any part of the iron on vinyl lifts off, repeat the heat press steps until you can peel off the clear backing without lifting up the vinyl.

# Attention

- 1.Cutting Side: Tear the HTV from the corners and you will find two layers: a carrier board and a real HTV. The side without the carrier sheet is the cutting side.
- 2. Keep away from direct heat, sunlight and humidity.
- 3.HTV can be applies to: 100% cotton, 100% polyester, poly/cotton blends, blend, clothing, fabric, leather etc.
- 4.HTV is generally not recommended for: wool, silk, acetate, acrylic and waterproof material.

### **Warm Tips**

- 1. The clothes should turn inside out to wash after 24 hours.
- 2. Machine wash cold. (Washing temperature does not exceed 30°C / 86°F). Not dry clean.
- 3. Use mild detergent. No bleach. No softener.

# **Customer Service**

Feel free to contact us if you have any questions or concerns.

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